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(54) Title: METHOD OF FORMING AN ELECTROCOATING FILM, ELECTROCOATING FILM, AND ELECTRODEPOSITED ARTICLE

(57) Abstract: The present invention has for its object to provide a method of forming an electrocoating film having an excellent smoothness and exceptionally high dielectric properties with a drastically reduced incidence of pinhole formation, such an electrocoating film, and such an electrodeposited article. A method of forming an electrocoating film comprising coating a work with an electrocoating composition curable by heating and irradiation with an activation energy beam in which an electrodepositing step, an aqueous cleaning step, a pre-baking step, an activation energy beam irradiation step, and a post-baking step are serially carried out in the order mentioned.